

Pocan® B1205XHR 000000
PBT

Envalior

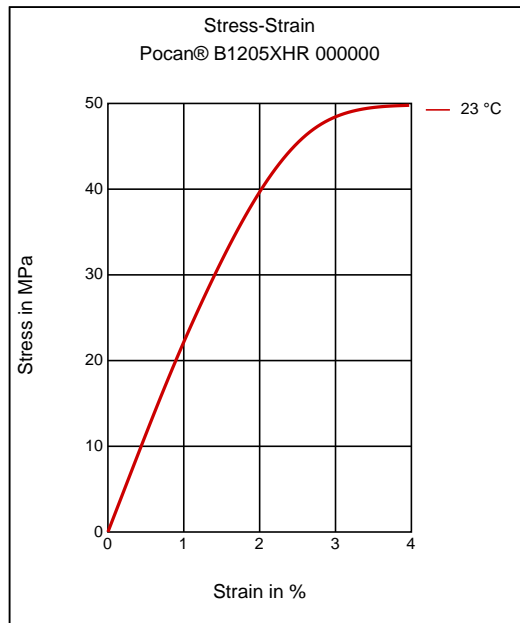
Injection Molding, Unreinforced, Hydrolysis resistant

ISO 1043 PBT

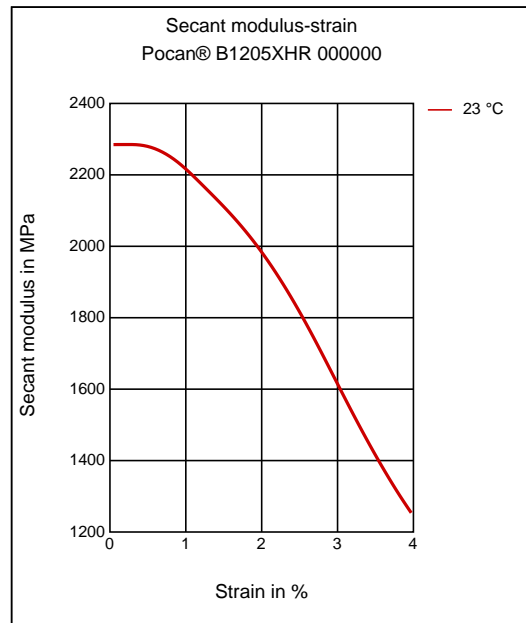
Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	60	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	2.2	%	ISO 294-4, 2577
Mechanical Properties			
ISO Data			
Tensile Modulus	2100	MPa	ISO 527
Yield stress	50	MPa	ISO 527
Yield strain	5	%	ISO 527
Nominal strain at break	15	%	ISO 527
Impact Strength (Charpy), +23°C	140	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	80	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10	kJ/m ²	ISO 179/1eA
Flexural Modulus (23°C)	2200	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	10	kJ/m ²	ISO 180/1A
Impact Strength (Izod), 23°C	100	kJ/m ²	ISO 180/1U
Thermal Properties			
ISO Data			
Melting Temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	60	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	140	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	130	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	130	E-6/K	ISO 11359-1/-2
Electrical Properties			
ISO Data			
Comparative tracking index	600	-	IEC 60112
Other Properties			
ISO Data			
Density	1290	kg/m ³	ISO 1183
Bulk density	720	kg/m ³	-
Test specimen production			
ISO Data			
Injection Molding, melt temperature	250	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Processing Recommendation Injection Molding			
Processing humidity	≤0.02	%	-
Melt temperature	250 - 260	°C	-
Mold temperature	80 - 100	°C	-

Diagrams

Stress-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Heat aging stabilized

Chemical Resistance

General Chemical Resistance, Hydrolysis

Applications

Automotive, Electrical and Electronical

Injection Molding

PREPROCESSING

Residual moisture content: 0.00 - 0.02 %

Drying temperature circulating air dryer: 120 °C

Drying time circulating air dryer: 4 - 8 h

PROCESSING

Melt temperature (Tmin - Tmax): 250 - 260 °C

Mold temperature: 80 - 100 °C

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS'

internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.